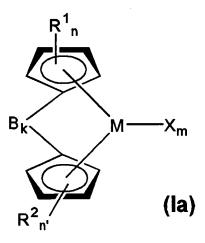
AI

3. A process as claimed in claim 1 [or 2], wherein toluene, hexane, heptane, xylene, tetrahydrofuran (THF), dimethoxyethane (DME), toluene/THF, heptane/DME or toluene/DME is used in step d).

## **CURRENT CLAIMS - OZ 0732/990001**

1. A process for purifying compounds of the formula (Ia)



where

- M is a metal of transition group III, IV, V or VI of the Periodic Table of the Elements, in particular Ti, Zr or Hf, particularly preferably zirconium,
- are identical or different and are each a radical SiR<sub>3</sub>12, where R<sup>12</sup> are identical or different and are each a hydrogen atom or a C<sub>1</sub>-C<sub>40</sub> group, preferably C<sub>1</sub>-C<sub>20</sub>-alkyl, C<sub>1</sub>-C<sub>10</sub>-fluoroalkyl, C<sub>1</sub>-C<sub>10</sub>-alkoxy, C<sub>6</sub>-C<sub>20</sub>-aryl, C<sub>6</sub>-C<sub>10</sub>-fluoroaryl, C<sub>6</sub>-C<sub>10</sub>-aryloxy, C<sub>2</sub>-C<sub>10</sub>-alkenyl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl, C<sub>7</sub>-C<sub>40</sub>-alkylaryl or C<sub>8</sub>-C<sub>40</sub>-arylalkenyl, or R<sup>1</sup> is a C<sub>1</sub>-C<sub>30</sub> group, preferably C<sub>1</sub>-C<sub>25</sub>-alkyl such as methyl, ethyl, tert-butyl, cyclohexyl or octyl, C<sub>2</sub>-C<sub>25</sub>-alkenyl, C<sub>3</sub>-C<sub>15</sub>-alkylalkenyl, C<sub>6</sub>-C<sub>24</sub>-aryl, C<sub>5</sub>-C<sub>24</sub>-heteroaryl, C<sub>7</sub>-C<sub>30</sub>-arylalkyl, C<sub>7</sub>-C<sub>30</sub>-alkylaryl, fluorinated C<sub>1</sub>-C<sub>25</sub>-alkyl,

fluorinated  $C_6$ - $C_{24}$ -aryl, fluorinated  $C_7$ - $C_{30}$ -arylalkyl, fluorinated  $C_7$ - $C_{30}$ -alkylaryl or  $C_1$ - $C_{12}$ -alkoxy,

or two or more radicals  $R^1$  may be joined to one another in such a way that the radicals  $R^1$  and the atoms of the cyclopentadienyl ring which connect them form a  $C_4$ - $C_{24}$ -ring system which may in turn be substituted,

are identical or different and are each a radical  $SiR_312$ , where  $R^{12}$  are identical or different and are each a hydrogen atom or a  $C_1$ - $C_{40}$  group, preferably  $C_1$ - $C_{20}$ -alkyl,  $C_1$ - $C_{10}$ -fluoroalkyl,  $C_1$ - $C_{10}$ -alkoxy,  $C_6$ - $C_{14}$ -aryl,  $C_6$ - $C_{10}$ -fluoroaryl,  $C_6$ - $C_{10}$ -aryloxy,  $C_2$ - $C_{10}$ -alkenyl,  $C_7$ - $C_{40}$ -arylalkyl,  $C_7$ - $C_{40}$ -alkylaryl or  $C_8$ - $C_{40}$ -arylalkenyl, or  $R^2$  is a  $C_1$ - $C_{30}$  group, preferably  $C_1$ - $C_{25}$ -alkyl such as methyl, ethyl, tert-butyl, cyclohexyl or octyl,  $C_2$ - $C_{26}$ -alkenyl,  $C_3$ - $C_{15}$ -alkylalkenyl,  $C_6$ - $C_{24}$ -aryl,  $C_5$ - $C_{24}$ -heteroaryl,  $C_7$ - $C_{30}$ -arylalkyl,  $C_7$ - $C_{30}$ -alkylaryl, fluorinated  $C_1$ - $C_{25}$ -alkyl, fluorinated  $C_6$ - $C_{24}$ -aryl, fluorinated  $C_7$ - $C_{30}$ -arylalkyl, fluorinated  $C_7$ - $C_{30}$ -alkylaryl or  $C_1$ - $C_{12}$ -alkoxy, or two or more radicals  $R^2$  may be joined to one another in such a way that the radicals  $R^2$  and the atoms of the cyclopentadienyl ring which connect them form a  $C_4$ - $C_{24}$  ring system which may in turn be substituted,

- X is a halogen atom, in particular chlorine,
- n is from 1 to 5 when k = 0, and n is from 0 to 4 when k = 1,
- n' is from 1 to 5 when k = 0, and n' is from 0 to 4 when k = 1,
- m is from 1 to 4, preferably 2,

- is zero or 1, where the metallocene is unbridged when k = 0 and is bridged when k = 1, with preference being given to k = 1, and
- B is a bridging structural element between the two cyclopentadienyl rings,

comprising the steps:

a) reacting the compound of the formula (la) with a ligand exchange component

## M<sup>1</sup>YR<sup>3</sup>

where

- M¹ is a cation or a cationic fragment, in particular Li, Na, K, MgCl, MgBr, Mgl, or is an ammonium cation corresponding to an amine,
- is hydrogen or a  $C_1$ - $C_{40}$  group, preferably  $C_1$ - $C_{25}$ -alkyl such as methyl, ethyl, tert-butyl, cyclohexyl or octyl,  $C_2$ - $C_{25}$ -alkenyl,  $C_3$ - $C_{15}$ -alkylalkenyl,  $C_6$ - $C_{24}$ -aryl,  $C_5$ - $C_{24}$ -heteroaryl such as pyridyl, furyl or quinolyl,  $C_7$ - $C_{30}$ -arylalkyl,  $C_7$ - $C_{30}$ -alkylaryl, fluorinated  $C_1$ - $C_{25}$ -alkyl, fluorinated  $C_6$ - $C_{24}$ -aryl, fluorinated  $C_7$ - $C_{30}$ -arylalkyl or fluorinated  $C_7$ - $C_{30}$ -alkylaryl,
- Y is an element of main group 6 of the Periodic Table of the Elements, in particular oxygen or sulfur, or a fragment CR32, NR3, NR3(CO)-, NR3(SO2)-,

 $PR^3$  or  $P(=O)R^3$ , O(CO)-,  $O(SO_2)$ -,

to form the compound of the formula (I)

$$\begin{bmatrix} R^{1} & & & \\ & & & \\ & & & \\ R^{2} & & & \\ & & &$$

where

M, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, X, Y, n, n', m, k, B and R<sup>12</sup> are as defined above and
m' is from 1 to 4, preferably 1 or 2,
with the compound of the formula M<sup>1</sup>X, where M<sup>1</sup> and X are as defined above, being eliminated, in an inert solvent or solvent mixture,

- b) if desired, separating off solid residues of the formula M¹X
- c) if desired, separating off the inert solvent or solvent mixture,
- d) recrystallizing the compound of the formula (I) from an aprotic hydrocarbon,
- e) separating the compound of the formula (I) from the mother liquor.
- 2. A process as claimed in claim 1, wherein a polar or nonpolar, aprotic hydrocarbon

or hydrocarbon mixture is used in step d).

- A process as claimed in claim 1, wherein toluene, hexane, heptane, xylene, tetrahydrofuran (THF), dimethoxyethane (DME), toluene/THF, heptane/DME or toluene/DME is used in step d).
- 4. The use of a compound obtained as set forth in claim 1 for preparing a catalyst system for the polymerization of olefins.
- A catalyst system comprising at least one compound obtained as set forth in claim
   1 and a support and, if desired, a cocatalyst.
- 6. A process for preparing a polyolefin in the presence of a catalyst system as claimed in claim 5.
- 7. The use of a catalyst as claimed in claim 5 for the polymerization of one or more olefins.